

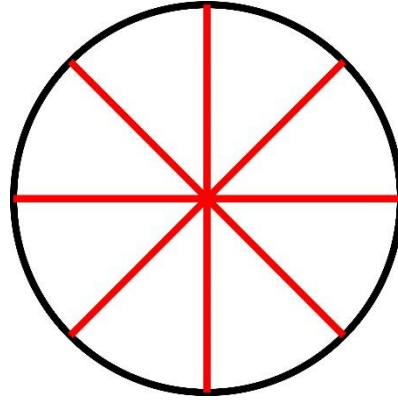
## Speaker Panel Covering Installation Instructions



1. Lay the material over the speaker panel and check the fit. Make note of where the edges meet the panel.



2. Once the panel is correctly located, pin it in place using clips (of a helping friends hands). Lift up the front flap of the fabric and holt it up out of the way. Using a spray adhesive (We like 3M spray adhesive 45) coat the front face of the speaker box, and the underside of the fabric. Lay down and press into place until glue dries (takes just a couple seconds).
3. Now lift the back half of the material, and repeat the gluing step. The material should be smooth, and tight against the panel.
4. Next cut the holes for the speakers. To do this, make 8 slices with a sharp knife starting in the center of the circle, and cutting toward the edges. Stop when the blade contacts the inside edge of the hole in the metal panel. The cust should look like this. Fold these flaps inward, and insert the speaker.



5. To mount the speakers, first punch the holes for the mounting screws in the fabric. For leather, this is extremely easy. Either use a self-tapping screw and just screw the screws in. Or use a drill bit or punch. For carpet, we have found the best method is to heat a nail with a propane torch and melt the holes in the correct places. CARPET WILL PULL. DO NOT USE A DRILL to cut or create holes in OEM carpet.

